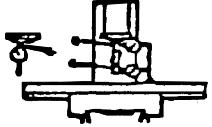
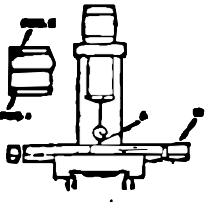
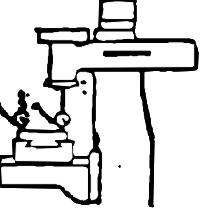
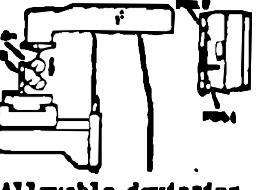
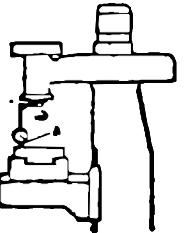
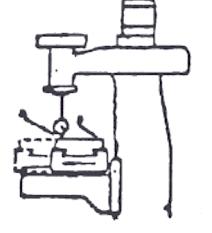
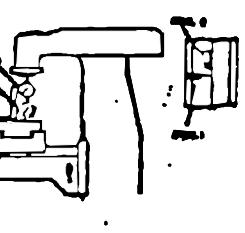
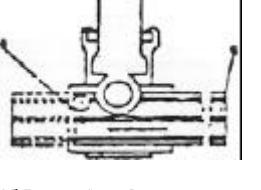
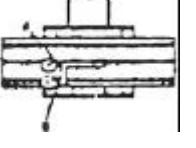


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TABLE III. Alignment requirements.

<p>Fig.1 - Spindle: Face and radial runout</p>  <p>Allowable deviation, not more than:</p> <ul style="list-style-type: none"> A. 0.005" (TIR) B. 1" from spindle nose 0.0004" (TIR) C. 5" from spindle nose 0.0005" (TIR) 	<p>Fig.3 - Longitudinal rise and fall of table</p>  <p>Allowable deviation, for both positions, not more than:</p> <p>0.001" per 12"</p>	<p>Fig.5 - Low travel parallel with table surface</p>  <p>Allowable deviation not more than:</p> <p>0.002" in 7"</p>	<p>Fig.7 - Quill movement square with table</p>  <p>Allowable deviation for both positions, not more than: 0.001" per 4"</p>
<p>Fig.2 - Spindle square with table surface</p>  <p>Allowable deviation not more than: 0.001" per foot Table low in rear</p>	<p>Fig.4 - Transverse rise and fall of table</p>  <p>Allowable deviation not more than: 0.001" per 12" Table low in rear</p>	<p>Fig.6 - Knee travel parallel to spindle</p>  <p>Allowable deviation for transverse and longitudinal positions, not more than: 0.001" per foot</p>	<p>Fig.8 - Center T-slot parallel to table travel</p>  <p>Allowable deviation, not more than: 0.001" per foot</p> <p>Fig.9 - Center T-slot square with cross travel</p>  <p>Allowable deviation, not more than: 0.001" per foot</p>